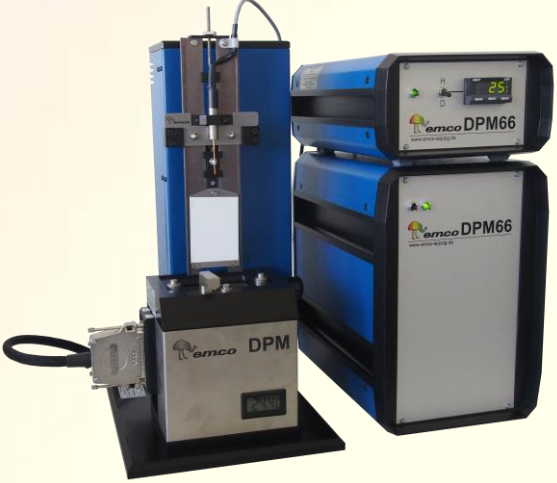


## emco DDPM - Dynamic Expansion Module

The *emco* DDPM - expansion module as a modular component of the DPM system solution for determining the dynamics of the wet expansion of paper

Measuring system	Methods
 <p>emco DPM - Dynamic Penetration Measurement</p>	<p>The simultaneous measurement of wet expansion and ultrasonic transmission offers a complex assessment of the paper that is only possible with the <b>emco DPM</b>.</p> <ul style="list-style-type: none"> <li>⇒ <b>emco DPMprint</b> method for determining the printability and runability</li> <li>⇒ Method for determining the dynamics of dimensional changes in paper (long-term stability, labels)</li> <li>⇒ Replacement of the classic Fenchel method</li> </ul>

### Technical data

<b>Measuring range:</b>	-5 % to +15 %
<b>Measuring surface:</b>	50 mm x 50 mm
<b>Resolution:</b>	approx. $\pm 0.024$ %

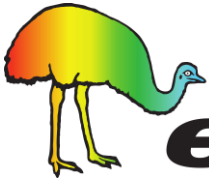
<b>Test liquid:</b>	distilled water *)
<b>Measuring time:</b>	unlimited
<b>Calibration:</b>	cal. standard
<b>Zero adjustment:</b>	automatic
<b>Initial load:</b>	variable 0...0.5 N

\*) Standard test liquid; other liquids, solvents, printing inks, coating colours etc. can be used with the cell insert

The **emco DDPM** dynamic expansion module is a modular accessory for the **emco DPM**. Devices that are already in use can be upgraded without any problems.

#### Performance parameters:

- Measurement of dynamic wet expansion in %
- Measurement without effect of an initial load
- Measurement with contact to the medium on both sides
- Measurement possible in machine (MD) and cross direction (CD) of the paper
- Use of **emco DPM** accessories (cell insert for special liquids, temperature control)
- Measurement of dynamic expansion and shrinkage in the climate
- Software package **Calculator - Viewer** for evaluation of the measurement data



Knowing paper better!

**emco**

Technology connects

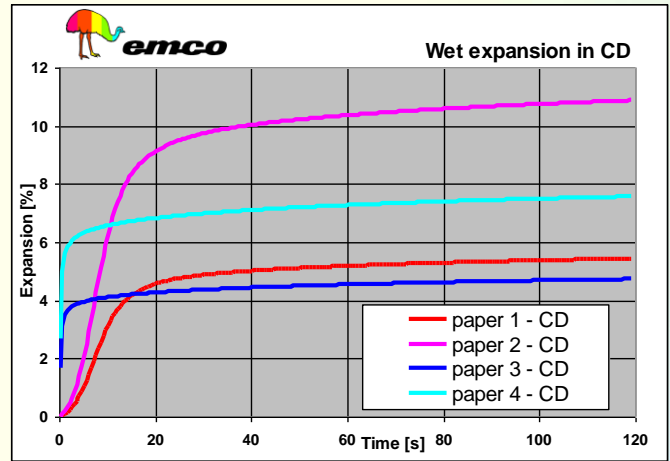
emco DDPM

### Dimensional change to assess long-term stability

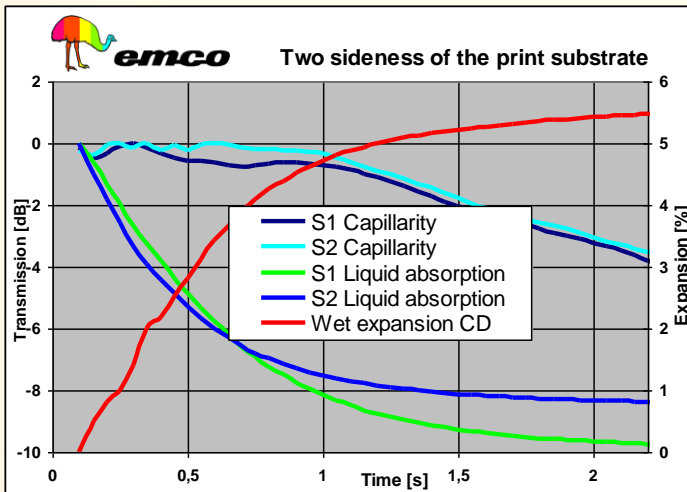
Measurement of the dynamics of expansion and shrinkage in the climate (temperature and moisture change)

Determination of the dynamics of the E-modulus change in the presence of water with reference to web tension settings

- Long-term stability of ink layer films and varnish layer films
- Evaluation of plane position, waviness, stretch and overhang
- Compatibility of different papers in a printed product



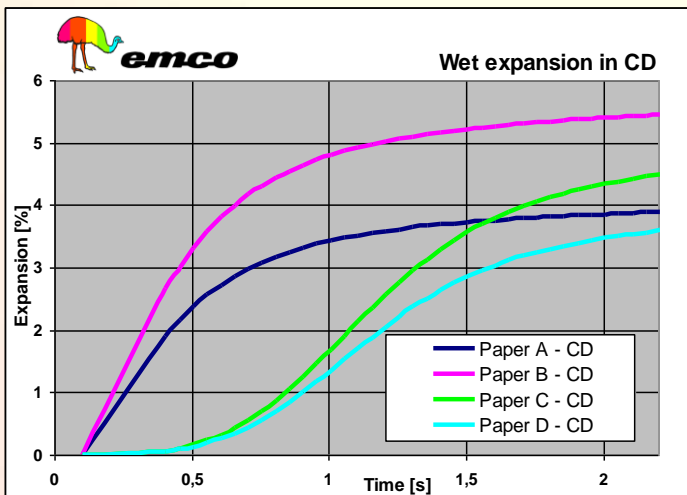
### Evaluation of printability and runability



#### Printability

The measurement of wet expansion (cross direction) is carried out in the printing process relevant time range.

- Evaluation of the fan-out-potential
- Comparison of capillarity and water penetration of the printing substrate



#### Runability

- Fan-out-potential
- Dimensional changes of the paper during printing and further processing
- Dynamics of tension - expansion - changes with water absorption in the printing process with reference to web tension settings